1260 VXI SWITCHING CARD 12 CHANNEL, 10A HIGH POWER SWITCH MODULE

MODEL 1260-21

PUBLICATION NO. 980673-065

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This equipment contains voltage hazardous to human life and safety, and is capable of inflicting personal injury.



If this instrument is to be powered from the AC line (mains) through an autotransformer, ensure the common connector is connected to the neutral (earth pole) of the power supply.



Before operating the unit, ensure the conductor (green wire) is connected to the ground (earth) conductor of the power outlet. Do not use a two-conductor extension cord or a three-prong/two-prong adapter. This will defeat the protective feature of the third conductor in the power cord.



Maintenance and calibration procedures sometimes call for operation of the unit with power applied and protective covers removed. Read the procedures and heed warnings to avoid "live" circuit points.

Before operating this instrument:

- 1. Ensure the proper fuse is in place for the power source to operate.
- 2. Ensure all other devices connected to or in proximity to this instrument are properly grounded or connected to the protective third-wire earth ground.

If the instrument:

- fails to operate satisfactorily
- shows visible damage
- has been stored under unfavorable conditions
- has sustained stress

Do not operate until, performance is checked by qualified personnel.

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Chapter 1 SPECIFICATIONS

Introduction

The 1260-21 is a High Power VXI Switch Module developed for the Racal 1260 Series of switch modules.

The 1260-21 is available configured from the factory and can be ordered with the Option-01T Message Based Interface.

The following features are included in the 1260-21

- Message Based Interface Option available.
- Supports coil voltage Read Back to test coils are driven.
- Data-Driven embedded descriptor, allowing immediate use with any Option-01T switch controller, regardless of firmware revision level.

The 1260-21 is a high power, single-wire switching module that consists of twelve 1x2 switches. Each switch can handle current up to 10 Amps. The 1260-21 plug-in fits into a standard VXI chassis.



Figure 1-1, The 1260-21

Specifications	Bandwidth (-3dB)	300 KHz
	Crosstalk Isolation DC to 100 KHz 100 KHz to 300 KHz	> 60 dB > 50 dB
	Channel Crosstalk DC to 100 KHz 100 KHz to 300 KHz	< -60 dB < -50 dB
	Switching Voltage AC DC	130 V, Max 32 V, Max
	Switching Current AC DC	10 A, Max 10 A, Max
	Switching Power AC DC	1150 VA, Max 280 W, Max
	Path resistance	< 20 mΩ @ 9 A
		< 100 mΩ @ 1 mA
	Capacitance Channel-Chassis Open-Channel	< 40 pF < 40 pF
	Insulation resistance	> 10 ⁹ Ω
	Relay Settling Time	< 25 ms
	Breakdown Voltage	> 1000 V DC
	Shock	30g, 11 ms, ½ sine wave
	Vibration	0.013 in. P-P, 5-55 Hz
	Bench Handling	4 in., 45°
	Cooling	See 1260-100 cooling data
	Temperature Operating Non-operating	0°C to +55°C -40°C to +75°C
	Relative Humidity	95%, non-condensing at < 30°C

	Altitude Operating Non-operating Power Requirements (with +5V +12V	0.541 A dynamic current 1.805 A peak current 3.000 A dynamic current 3.000 A peak current
	Cooling (25% Relays energ	ized operating at full rated current) 1.69 Liters/sec @ 0.113 mmH ₂ O
	Weight	
	with Option-01T w/o Option-01T	<mark>3.0 lbs. (1.361 kg)</mark> 3.0 lbs. (1.361 kg)
	MTBF (MIL-HDBK-217-FN2 Excluding relays Including relays	2 method) 1,500,000 hours 280,000 hours
	Relay Life Expectancy Mechanical Electrical	5,000,000 operations 10,000 operations at full load
	Dimensions (Module)	C-Size, Single Slot VXI bus Module
Power Dissipation	While the cooling of the 1260-21 is dependent upon the chassis into which it is installed, the carrier can normally dissipate approximately 100 W. Care must be taken, then, in the selection and loading of the plug-in modules used in the carrier. It is not possible to fully load the carrier, energize every relay, and run full power through every set of contacts, all at the same time. In practice this situation would never occur.	
	To properly evaluate the power dissipation of the plug-in modules, examine the path resistance, the current passing through the relay contacts, power to the coils, the ambient temperature, and the number of relays closed at any one time.	
	For example, if a 1260-21 relays closed, passing a cu	module (containing 12 relays) has 3 rrent of 10 A, then:
	Total power dissipation = [(current) ² * (path resistance) * 3] + (coil power * 3) + (quiescent power)	

By substituting the actual values:

```
Total power dissipation = [(10 \text{ A})^2 * (.020 \Omega) * 3] + [(12 \text{ V})^2 / 80 \Omega * 3] + (9.0 \text{ W})
```

= 20.4 W at 55°C

This is acceptable power dissipation for an individual plug-in module. The overall module power dissipation is approximately 20.4 W, which is well within the cooling available in any commercial VXIbus chassis. In practice, rarely are more than 25% of the module's relays energized simultaneously, and rarely is full rated current run through every path. In addition, the actual contact resistance is typically one-half to one-fourth the specified maximum, and temperatures are normally not at the rated maximum. The typical power dissipation for each module should be no more than 10.2 W.

Most users of a signal-type switch, such as the 1260-21, switch no more than a few hundred milliamperes and are able to energize all relays simultaneously, should they so desire.

Additionally, if fewer plug-in modules are used, more power may be dissipated by the remaining cards. By using a chassis with high cooling capacity, such as the Racal Instruments 1261B, almost any configuration may be realized.

- About MTBF The 1260-21 MTBF is 1,500,000 hours, calculated in accordance with MIL-HDBK-217-FN2, with the exception of the electromechanical relays. Relays are excluded from this calculation because relay life is strongly dependent upon operating conditions. Factors affecting relay life expectancy are:
 - 1. Switched voltage
 - 2. Switched current
 - 3. Switched power
 - 4. Maximum switching capacity
 - 5. Maximum rated carrying current
 - 6. Load type (resistive, inductive, capacitive)
 - 7. Switching repetition rate
 - 8. Ambient temperature

For example, under a given condition of 10 A switched current, 10 cycles/hour switch rate, and 30°C ambient temperature, MTBF is calculated to be 280,000 hours.

The most important factor is the maximum switching capacity, which is an interrelationship of maximum switching power, maximum switching voltage and maximum switching current. When a relay operates at a lower percentage of its maximum switching capacity, its life expectancy is longer. The maximum switching capacity specification is based on a resistive load, and must be further de-rated for inductive and capacitive loads.

For more details about the above life expectancy factors, refer to the data sheet for the switch plug-in module.

The relay used on the 1260-21 plug-in is Racal part no. 310314-001. The relay manufacturer's specifications for this relay are:

Life Expectancy Mechanical Electrical

5,000,000 operations 10,000 operations at full rated load (resistive)

For additional relay specifications, refer to the relay manufacturer's data sheet.

Ordering Information

Listed below are part numbers for the 1260-21 switch module. The 1260-21 uses a single type of mating connector.

ITEM	DESCRIPTION	PART #
1260-21 Switch Module	12 Channel, 10 A SPDT Power Switch	408004
w/o – 01T	Consists of:	
	405233 PCB Assy.	405233
	1260-21 manual	980673-065
Option-01T	Option-01T (installed)	OPT-405108-001
	Option-01T (spare)	407531-001
	Instruction Manual for Option-01T	980806-999
	(Must be added w/ Option-01T installed)	
1260-21 Connector Mating Kit	Consists of:	407917
	3 16-pin mating connector shells	
	54 female connector pins	
Additional Manual		980673-065

Chapter 2 INSTALLATION INSTRUCTIONS

Unpacking and Inspection



- 1. Before unpacking the switching module, check the exterior of the shipping carton for any signs of damage. All irregularities should be noted on the shipping bill and reported.
- 2. Remove the instrument from its carton, preserving the factory packaging as much as possible.
- 3. Inspect the switching module for any defects or damage. Immediately notify the carrier if any damage is apparent.
- 4. Have a qualified person check the instrument for safety before use.

Reshipment Instructions

- 1. Use the original packing material when returning the switching module to Racal Instruments for servicing. The original shipping carton and the instrument's plastic foam will provide the necessary support for safe reshipment.
- 2. If the original packing material is unavailable, wrap the switching module in an ESD Shielding bag and use plastic spray foam to surround and protect the instrument.
- 3. Reship in either the original or a new shipping carton.

Option 01T Installation

Installation of the Option 01T is described in the Installation and Setup section of the 1260A-Option 01T Users Manual, Publication No. 980806-999.

Module Installation	Installation of the 1260-21 Switching Module into a VXI mainframe, including the setting of switches SW1-1 through SW1-4, SW2, and SW3, is described in the Setup Section of the 1260A Option 01T Users Manual, Publication No. 980806-999.
Module Configuration	The 1260-21 is a 12-channel module consisting of 12 individual DPDT relay switches. The relay architecture consists of 12 1x2 switches.
	For a block diagram of the switches used on the 1260-21, refer to Figure 2-1 .

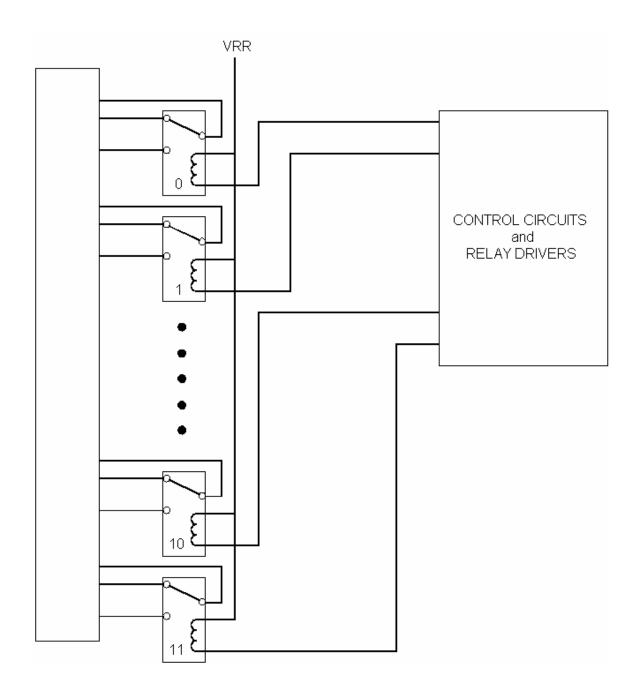
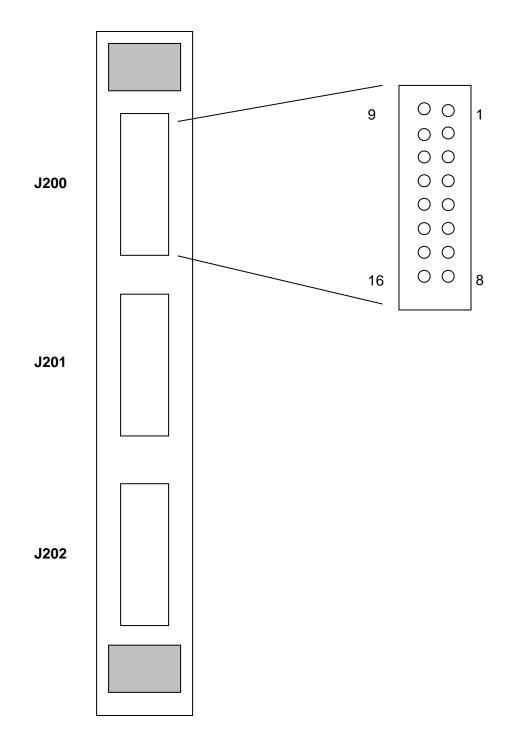


Figure 2-1, 1260-21, Switch Block Diagram

Front Panel Connectors The 1260-21 has three 16-pin front-panel connectors, labeled J200, J201 and J202. It has one pin for each input and one for each output. See **Figure 2-2** for pin numbering. **Table 2-1** shows the mapping of channel numbers to connector pins. Information about available mating connectors is provided in **Table 2-2**.





SW	Function	Connector	SW	Function	Connector	
0	COM 0	J200-9	1	COM 1	J200-1	С
	CH0-1	J200-10		CH1-1	J200-2	NC
	CH0-2	J200-11		CH1-2	J200-3	NO
2	COM 2	J200-12	3	COM 3	J200-4	С
	CH2-1	J200-13		CH3-1	J200-5	NC
	CH2-2	J200-14		CH3-2	J200-6	NO
4	COM 4	J201-9	5	COM 5	J201-1	С
	CH4-1	J201-10		CH5-1	J201-2	NC
	CH4-2	J201-11		CH5-2	J201-3	NO
6	COM 6	J201-12	7	COM 7	J201-4	С
	CH6-1	J201-13		CH7-1	J201-5	NC
	CH6-2	J201-14		CH7-2	J201-6	NO
8	COM 8	J202-9	9	COM 9	J202-1	С
	CH8-1	J202-10		CH9-1	J202-2	NC
	CH8-2	J202-11		CH9-2	J202-3	NO
10	COM 10	J202-12	11	COM 11	J202-4	С
	CH10-1	J202-13		CH11-1	J202-5	NC
	CH10-2	J202-14		CH11-2	J202-6	NO

Table 2-1, 1260-21 Front-Panel Connections & Commands

Mating

Mating connector accessories are available from Positronic:

Connectors The cable assembly should be made from at least 12 - 14 AWG wire. The mating contacts are crimp style and can handle wire up to 12 AWG.

After wire attachment, the pin is inserted in the housing and will snap into place, providing positive retention. To ensure that the pin is locked into place, the assembler should pull on the wire after insertion.

Refer to **Table 2-1** for channel-to-pin mapping information. **Table 2-2** contains manufacture's part numbers for the connector housing and contacts.

Table 2-2, Mating Connectors and Pins

Manufacturer	Mfr. P/N	Description
Racal	407917	1260-21 Connector Mating Kit
Positronic	PLB16F0000	Connector block, 16- position. Mates with front-panel connector. Pins sold separately.
Positronic	FC112N2S	Female contact, crimp type, for up to 12 AWG wire. Mates with front- panel connector pins. Low resistance contacts

More About Maximum Current Ratings

The front panel connector and pins are rated for 10 A per pin, with all channels conducting full-rated current. The relays are rated at 10 A. This keeps the temperature rise within 10°C. It should be noted that with all electromechanical relays, the higher the switched power (voltage times current), the shorter the useful life of the relays.

Definitions:

• Max current carrying capacity

The maximum current that the relay can conduct if the relay is not switched while voltage is applied. The maximum current carrying capacity is affected by the size of the conducting section of the contact at its smallest area. The listed values are obtained from several tests in laboratories under roomtemperature conditions (21°C). The contact is considered to be in free air. The maximum current carrying for the 1260-21 is 10 A.

• Max operating current

The current the contacts can switch while conducting, without deteriorating. This depends on working conditions, such as dissipated heat, cooling provisions, ambient temperature, insulation material, etc. The maximum operating current for the 1260-21 is 10 A.

• Recommended continuous current

The maximum current recommended for indefinitely-long time periods. The primary concern here is the heat generated in the relay. This specification can be applied for normal working conditions. The specification includes a safety margin. However, there are restrictions in the application of the given values. The most important restriction is the cross-sectional area of the connecting wire, insulation temperature range, and wire bundling. The recommended continuous current for the 1260-21 is 10 A.

Installation To install the 1260-21 Switching Module into a VXI mainframe chassis, engage the printed circuit board into the grooves of the desired chassis slot. Slide the 1260-21 into the chassis until its connector mates with the connector on the chassis backplane. Push firmly to fully seat the connector. Tighten the two retaining screws at the top and bottom of the 1260-21 module.

Chapter 3 MODULE OPERATION

Operating Modes The 1260-21 may be operated either in *message-based* mode or in *register-based* mode.

In the *message-based* mode, the 1260-01T switch controller interprets commands sent by the slot 0 controller, and determines the appropriate data to send to the control registers of the 1260-21 module.

A conceptual view of the message-based mode of operation is shown in **Figure 3-1** below.

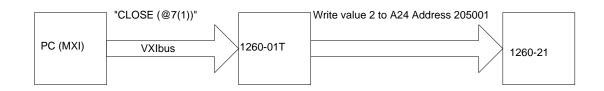


Figure 3-1, Message-Based Mode of Operation

In the *register-based* mode, the user writes directly to the control registers on the 1260-21 module. The 1260-01T command module does not monitor these operations, and does not keep track of the relay states on the 1260-21 module in this mode.

A conceptual view of the register-based mode is shown in **Figure 3-2** below.

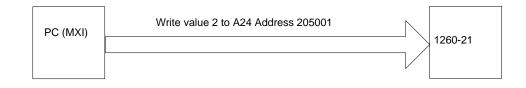


Figure 3-2, Register-Based Mode of Operation

Since the 1260-01T switch controller does not keep track of relay states during the register-based mode, it is advisable to use **either** the message-based or the register-based mode, and continue to use the same mode throughout the application program.

In general, the message-based mode of operation is easier to use with utility software such as the National Instruments VXI Interactive Control (VIC) program. The message-based mode allows the user to send ASCII text commands to the 1260-01T and to read replies from the 1260-01T. In addition, some features, such as the SCAN list, are available only in the message-based mode of operation.

The register-based mode provides faster control of relay channels. In this mode, relay operations are processed in less than 9 microseconds, not counting relay settling time or software overhead inherent in I/O libraries such as VISA. To determine the relay settling time, refer to Relay Settling Time in the Specifications section.

Consult the 1260-01T User's Manual for a comparison of the message-based and register-based modes of operation.

Operating In Message-Based Mode

Channel Descriptors For The 1260-21

The standard 1260-01T commands are used to operate the 1260-21 module. These commands are described in the 1260-01T User's Manual. **Table 2-1** shows the channel commands for the 1260-21.

Each 1260-01T relay command uses a *channel descriptor* to select the channel(s) of interest. The syntax for a channel descriptor is the same for all 1260 series modules. In general, the following syntax is used to select a single channel:

(@ <module address> (<channel>))

Where:

<module address> is the address of the 1260-21 module, as set by the logical address DIP switch SW1 on the 1260-21.

The module address is a number from 1 through 12, inclusive.

Set the module addresses for the 1260-21 and other 1260-Series modules so that no address is used by more than one 1260-Series module. For instructions on setting module addresses for a 1260-Series module, see the label on the side panel of the module.

<Channel number> ::= <Mux><channel>

<Mux> ::= 0 to 11 for 1x2 switches

<channel> ::= 0 or 1 (open or closed) for 1x2 switches

The default state of each 1x2 multiplexer with no relays energized is for channel 0 (of each multiplexer) to be connected to the common.

The following examples illustrate the use of the channel

descriptors for 1x2 switches on the 1260-21:

	OPEN (@10(5))	Open channel 5 on the 1260-21 that has module address 10.			
	CLOSE (@10(5,7))	Close channels 5 and 7 on the 1260-21 that has module address 10.			
	CLOSE (@5(5:7))	Close channels 5 through 7, inclusive, on the 1260-21 that has module address 5.			
Reply To The MOD:LIST?		to the MOD:LIST? command. This ent 1260 series switch module. The			
Command	<module address=""> : <module-specific identification="" string=""></module-specific></module>				
	The <module-specific identification="" string=""> for the 1260-21 is:</module-specific>				
	1260-21 12-CHANNE	L SPDT 10A SWITCH			
	So, for a 1260-21 whose <moc this query would be:</moc 	lule address> is set to 6, the reply to			
	6 : 1260-21 12-CH	ANNEL SPDT 10A SWITCH			
Operating The 1260-21 in Register-Based Mode	to control registers and reading 21 module. There are two control on the 1260-21 module. Relay switches. Relay Control Reg switches. When a control re- controlled by that register are '1' to the register bit will activa NO position. Writing a '0' to the coil and put it back into the control registers is hex '00' after The status registers contain voltage. The 1x2 switches req	the Read Back bits from the coil uire only one status bit each. Refer			
	to Figure 3-3 for the relay orde	r that comprises 1x2 switches.			

The Read Back status reads the coil value for each relay inverted. When the relay coil is deactivated by setting the relay control bit to '0' (switch is in the Normally Closed position) the Read Back bit is '1'. When the relay coil is activated by setting the relay control bit to '1' (switch is in the Normally Open position) the Read Back bit is '0'.

The control registers are located in the VXI bus A24 Address Space. The A24 address for a control register depends on:

- The A24 Address Offset assigned to the 1260-01T module by the Resource Manager program. The Resource Manager program is provided by the VXI bus slot-0 controller vendor. The A24 Address Offset is placed into the "Offset Register" of the 1260-01T by the Resource Manager.
- 2. The <module address> of the 1260-21 module. This is a value in the range 1 through 12.
- 3. Each control register/status register on the 1260-21 has a unique address.

The base A24 address for the 1260-21 module may be calculated by:

(A24 Offset of Option-01T) + (1024 x Module Address of 1260-21).

The A24 address offset is usually expressed in hexadecimal. A typical value of 204000_{16} is used in the examples that follow.

A 1260-21 with a module address of 6 would have the base A24 address computed as follows:

Base A24 Address of $1260-21 = 204000_{16} + (400_{16} \times 6_{10}) = 205800_{16}$

The control registers for 1260-Series VXI modules are always on odd-numbered A24 addresses. The two control registers for the 1260-21 reside at the first two odd-numbered A24 addresses for the module:

(Base A24 Address of 1260-21) + 1 = Control Reg. 0

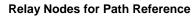
(Base A24 Address of 1260-21) + 3 = Control Reg. 1

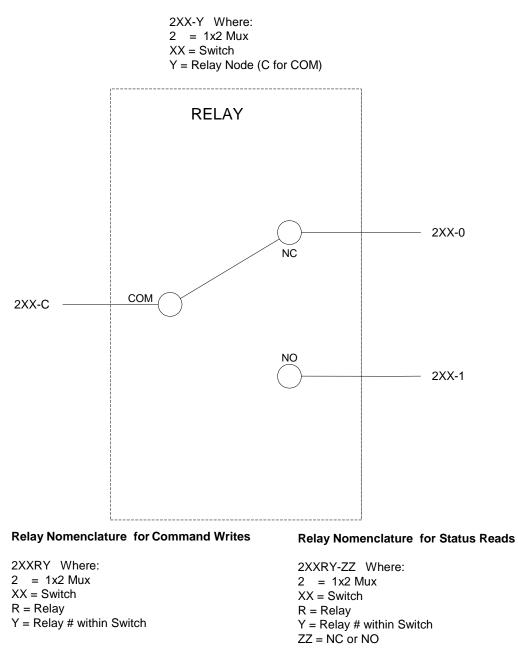
So, for our example, the two control registers are located	
at:	

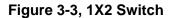
205801	Control Register 0
205803	Control Register 1

Refer to **Figure 3-3** for 1x2 channel nomenclature when determining channel assignments.

Table 3-1 shows the channel assignments for each control register while **Table 3-2** shows the channel assignments for each status register. **Table 3-3** shows the register values for programming the 1260-21 module.







Control	Channels							
Register	Bit 7 (MSB)	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0 (LSB)
	Switch 7	Switch 6	Switch 5	Switch 4	Switch 3	Switch 2	Switch 1	Switch 0
0	Relay 0 (207R0)	Relay 0 (206R0)	Relay 0 (205R0)	Relay 0 (204R0)	Relay 0 (203R0)	Relay 0 (202R0)	Relay 0	Relay 0
	(207K0)	(200K0)	(203K0)	(204K0)	(205K0)	(202R0)	(201R0)	(200R0)
					Switch 11	Switch 10	Switch 9	Switch 8
1	Х	Х	Х	Х	Relay 0	Relay 0	Relay 0	Relay 0
					(211R0)	(210R0)	(209R0)	(208R0)

Table 3-1, Control Register Channel Assignments

Table 3-2, Status Register Channel Assignments

Control	Channels								
Register	Bit 7 (MSB)	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0 (LSB)	
	Switch 7	Switch 6	Switch 5	Switch 4	Switch 3	Switch 2	Switch 1	Switch 0	
0	Relay 0	Relay 0	Relay 0	Relay 0	Relay 0	Relay 0	Relay 0	Relay 0	
	(207R0)	(206R0)	(205R0)	(204R0)	(203R0)	(202R0)	(201R0)	(200R0)	
					Switch 11	Switch 10	Switch 9	Switch 8	
1	Х	Х	Х	Х	Relay 0	Relay 0	Relay 0	Relay 0	
					(211R0)	(210R0)	(209R0)	(208R0)	

		Chann	el Path	Write (C	ommand)	Rea	d (Status)	
Channel # Switch #	Switch #	From	То	Reg. #	Value (Hex)	Reg. #	Value (Binary)	Refer to Figure
0	0	200-С	200-0	0	xxxxxxx0	0	xxxxxx1	3-3
0	0	200-C	200-1	0	xxxxxxx1	0	xxxxxxx0	3-3
1	1	201-C	201-0	0	xxxxxx0x	0	xxxxx1x	3-3
1	1	201-C	201-1	0	xxxxxx1x	0	xxxxxx0x	3-3
2	2	202-C	202-0	0	xxxxx0xx	0	xxxxx1xx	3-3
2	2	202-C	202-1	0	xxxxx1xx	0	xxxxx0xx	3-3
3	3	203-C	203-0	0	xxxx0xxx	0	xxxx1xxx	3-3
3	3	203-C	203-1	0	xxxx1xxx	0	xxxx0xxx	3-3
4	4	204-C	204-0	0	xxx0xxxx	0	xxx1xxxx	3-3
4	4	204-C	204-1	0	xxx1xxxx	0	xxx0xxxx	3-3
5	5	205-C	205-0	0	xx0xxxxx	0	xx1xxxxx	3-3
5	5	205-C	205-1	0	xx1xxxxx	0	xx0xxxxx	3-3
6	6	206-C	206-0	0	x0xxxxxx	0	x1xxxxxx	3-3
6	6	206-C	206-1	0	x1xxxxxx	0	x0xxxxxx	3-3
7	7	207-C	207-0	0	0xxxxxxx	0	1xxxxxxx	3-3
7	7	207-C	207-1	0	1xxxxxxx	0	0xxxxxxx	3-3
8	8	208-C	208-0	1	xxxxxxx0	1	xxxxxx1	3-3
8	8	208-C	208-1	1	xxxxxxx1	1	xxxxxx0	3-3
9	9	209-C	209-0	1	xxxxxx0x	1	xxxxx1x	3-3
9	9	209-C	209-1	1	xxxxxx1x	1	xxxxxx0x	3-3
10	10	210-C	210-0	1	xxxxx0xx	1	xxxxx1xx	3-3
10	10	210-С	210-1	1	xxxxx1xx	1	xxxxx0xx	3-3
11	11	211-C	211-0	1	xxxx0xxx	1	xxxx1xxx	3-3
11	11	211-C	211-1	1	xxxx1xxx	1	xxxx0xxx	3-3

Table 3-3, Registers Values

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Chapter 4 PRODUCT SUPPORT

Product SupportRacal Instruments has a complete Service and Parts Department.
If you need technical assistance or should it be necessary to return
your product for repair or calibration, call 1-800-722-3262. If parts
are required to repair the product at your facility, call
1-949-859-8999 and ask for the Parts Department.When sending your instrument in for repair, complete the form in
the back of this manual.For worldwide support and the office closes to your facility, refer to
the Support Offices section on the following page.

Reshipment Instructions Use the original packing material when returning the 1260-21 to Racal Instruments for calibration or servicing. The original shipping container and associated packaging material will provide the necessary protection for safe reshipment.

If the original packing material is unavailable, contact Racal Instruments Customer Service for information.

Support Offices

RACAL INSTRUMENTS

United States

(Corporate Headquarters and Service Center) 4 Goodyear Street, Irvine, CA 92618 Tel: (800) 722-2528, (949) 859-8999; Fax: (949) 859-7139

5730 Northwest Parkway Suite 700, San Antonio, TX 78249 Tel: (210) 699-6799; Fax: (210) 699-8857

Europe

(European Headquarters and Service Center) 18 Avenue Dutartre, 78150 LeChesnay, France Tel: +33 (0)1 39 23 22 22; Fax: +33 (0)1 39 23 22 25

29-31 Cobham Road, Wimborne, Dorset BH21 7PF, United Kingdom Tel: +44 (0) 1202 872800; Fax: +44 (0) 1202 870810

Via Milazzo 25, 20092 Cinisello B, Milan, Italy Tel: +39 (0)2 6123 901; Fax: +39 (0)2 6129 3606

Racal Instruments Group Limited, Technologie Park, D-51429 Bergisch Gladbach, Germany Tel: +49 2204 844205; Fax: +49 2204 844219

Repair and Calibration Request Form

To allow us to better understand your repair requests, we suggest you use the following outline when calling and include a copy with your instrument to be sent to the Racal Repair Facility.

Model	Serial No		Date				
Company Name	Purchase Order #						
Billing Address							
		City					
State/Provi	nce Zip/Po	stal Code	Country				
Shipping Address							
	C	ity					
State/Provin	nce Zip/Po	ostal Code	Country				
Technical Contact	P	none Number ()				
Purchasing Contact	P	none Number ()				
details, such as input/outp	out levels, frequencie	s, waveform deta	alis, etc.				
2. If problem is occurring controller type.	when unit is in remot	e, please list the	program strings used and the				
3. Please give any additio repair time (i.e., modificati		eel would be ber	neficial in facilitating a faster				
4. Is calibration data requi	red? Yes No	(please circle c	one)				
Call before shipping Note: We do not accept "collect" shipments.	Ship instruments	to nearest supp	ort office.				